



M O D E L S  
SA-1300 SA-2500

# DRILL GRINDING MACHINE



# DRILL GRINDING MACHINES

M O D E L

## SA-1300



### Technical Data Model: SA-1300

Point angle adjustable for drills Ø 2-6 mm, between	118°-135°
Point angle adjustable for drills Ø 6 - 13 mm, between	90°-144°
Collet chuck set for drills diameter	3-13 mm
Collet chuck type	ER 20
CBN - grinding disk (for HSS-drill)	Ø 78 mm
Optional diamond grinding disk (for carbide drill)	Ø 78 mm
Electric motor	120 Watt
Spindel rotation	5300 rpm
Voltage	230 Volt 50 Hz
Weighth	10 kg

The drill grinding machine SA-1300 is designed for grinding (sharpening), and point thinning of 2-edged HSS or carbide drill bits\* with diameters ranging from 3 mm to 13 mm.

*\*(carbide drills with optional diamond grinding wheel.)*

2

M O D E L

## SA-2500



### Technical Data Model: SA-2500

Point angle adjustable, between	90°-144°
Collet chuck set for drills diameter	13-26 mm
Collet chuck type	ER 40
CBN - grinding disk (for HSS-drill)	Ø 90 mm
Optional diamond grinding disk (for carbide drill)	Ø 90 mm
Electric motor	180 Watt
Spindel rotation	5300 rpm
Voltage	230 Volt 50 Hz
Weighth	26 kg

The drill grinding machine SA-2500 is designed for grinding (sharpening), and point thinning of 2-edged HSS or carbide drill bits\* with diameters ranging from 13 mm to 26 mm.

*\*(carbide drills with optional diamond grinding wheel.)*

**WIEMERS** AG

Werkzeugmaschinen + Industrieanlagen



Habichtsweg 9 | D-33129 Delbrück  
phone +49.(0) 52 50 . 93 90 90 | fax +49.(0) 52 50 . 93 90 99  
www.tapping-arm.eu | info@tapping-arm.eu